

## Ravago Manufacturing Americas - Polybutylene Terephthalate

Monday, November 4, 2019

General Information				
Product Description				
PBT, 30% Glass Filled				
General				
Material Status	Commercial: Active			
Availability	North America			
Filler / Reinforcement	Glass Fiber, 30% Filler by Weight			
RoHS Compliance	RoHS Compliant			
UL File Number	• E157012			

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Density	1.53	g/cm³	ISO 1183	
Molding Shrinkage - Flow (0.125 in)	0.30 to 0.60	%	ISO 294-4	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Break)	19000	psi	ISO 527-2	
Tensile Strain (Break)	3.0	%	ISO 527-2	
Flexural Modulus	1.27E+6	psi	ISO 178	
Flexural Stress	28600	psi	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact Strength	3.3	ft·lb/in²	ISO 180	
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (66 psi, Unannealed)	419	°F	ISO 75-2/B	
Heat Deflection Temperature (264 psi, Unannealed)	410	°F	ISO 75-2/A	
Flammability	Nominal Value	Unit	Test Method	
Flame Rating (0.028 in)	НВ		UL 94	

## **Notes**

<sup>&</sup>lt;sup>1</sup> Typical properties: these are not to be construed as specifications.